

# **BYK-1880**

Solvent-free, silicone-containing defoamer for airless application or air-assisted airless application of solvent-borne and solvent-free systems. Especially effective against application-related microfoam.

Not available in Japan.

# **Product data**

#### Composition

Modified polysiloxane copolymer

**SVHC label-free (EU SDS)** 

### **Typical properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.99 g/ml Active substance: 100 % Flash point: 93 °C

### **Storage and transportation**

Storage and transportation between 0 °C and 50 °C. Separation possible. Stir well before use.

### Special note

The cyclic siloxane content D4/D5/D6 of BYK-1880 is less than 0.1 % in each case, therefore the SVHC label is not required in the safety data sheet.

# **Applications**

### **Coatings industry**

### **Special features and benefits**

BYK-1880 is a highly effective, solvent-free, and silicone-containing defoamer. The additive has been especially designed for 2-pack high-solid PUR systems that are difficult to defoam and are applied by airless or air-assisted airless spray. Furthermore, the product can also be used in conventional spray-applied systems and is widely applicable in many solvent-borne and solvent-free coatings (e.g. alkyds and 2-pack epoxy systems). The additive exhibits strong defoaming even in higher film thicknesses and is particularly effective against microfoam. The defoamer is also excellent against macrofoam. BYK-1880 shows no negative influence on film properties such as gloss, leveling, or adhesion.

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General industrial coatings					
Marine coatings					
Protective coatings					
Automotive refinish coatings					
Floor coatings					
especially recommended recommended					

#### **Recommended levels**

0.3–1.0 % additive (as supplied) based on the total formulation, in exceptional cases up to 1.5 %.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

#### Incorporation and processing instructions

For best effectiveness, the defoamer should be incorporated into the letdown of the formulation. For sensitive systems, which tend to have surface defects, 2/3 of the amount should be added to the millbase and 1/3 to the letdown.







**BYK-Chemie GmbH** 46483 Wesel

Germany Tel +49 281 670-0 Fax +49 281 65735

info@byk.com

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This issue replaces all previous versions.