

## BYK-314

Silicone-containing surface additive for solvent-borne coating systems with a strong reduction of surface tension. Improves substrate wetting, prevents cratering, and increases surface slip. Particularly suitable for baking systems and thermally stable up to 230 °C.

### Product data

#### Composition

Solution of a polyester-modified polydimethylsiloxane

#### Typical properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C):	1.03 g/ml
Non-volatile matter (30 min, 150 °C):	15 %
Solvents:	Methoxypropylacetate/monophenyl glycol 1.4/1
Flash point:	45 °C

#### Storage and transportation

To be stored and transported at a temperature below 40 °C. Separation or turbidity may occur at temperatures below 0 °C. Warm to 20 °C and mix well.

#### Special note

BYK-314 is a tin- and aromatic-free\* version of BYK-310.

SVHC label-free  
(EU SDS)  
Aromatic-free\*  
Tin-free

### Applications

#### Coatings industry






##### Special features and benefits

BYK-314 provides a strong reduction in the surface tension of coating systems. It therefore especially improves substrate wetting and prevents cratering. Surface slip and gloss are also increased. BYK-314 also provides very good leveling properties, even with thin layers.

BYK-314 is a thermally stable silicone additive that, in contrast to conventional silicones, shows no thermal decomposition at temperatures between 150 °C and 230 °C. Consequently, when re-coating, no loss in adhesion and no surface defects occur, which can be caused by the decomposition products of conventional silicones above 150 °C. The additive is HAPS- and aromatic-free\*.

\* Contains no intentionally added benzene, toluene, or xylene solvents.

**Recommended use**

Can coatings	
Coil coatings	
Industrial coatings	
Automotive OEM coatings	
Wood and furniture coatings	

 especially recommended    recommended

**Recommended levels**

0.05-0.5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

**Incorporation and processing instructions**

The additive can be incorporated during any stage of the production process, including post-addition.

**Special note**

Unlike silicone oils, this additive is very user-friendly. However, before use, one should determine in test series whether foam is stabilized in certain systems. Similarly, the recoatability, the migration of the silicone in stacked sheets as well as cratering should be checked.

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This issue replaces all previous versions.