

# **SCONA TPPE 1212 PAHD**

Modifier to improve the mechanical properties of polyethylene fiber compounds and a compatibility agent for polyamide/polyethylene blends.

# **Product Data**

# Composition

Polyethylene (HDPE) functionalized with maleic acid anhydride

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

MFR (190 °C, 2.16 kg): 0.5-2 g/10 min

Drying loss (3h, 110 °C): < 0.5 % MAH content: > 1.4 % Supplied as: Powder

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

### **Storage and Transportation**

To be stored and transported at a temperature below 40 °C. Protect from moisture. Store the tightly sealed containers in a dry, cool, and well-ventilated location.

### **Special Note**

A slight discoloration of the product may occur, however this will not impact its effectiveness.

# **Applications**

### **Thermoplastics**

### **Special Features and Benefits**

SCONA TPPE 1212 PAHD is a modifier based on a polyethylene (HDPE) functionalized with maleic acid anhydride for polyethylene compounds with glass fibers, wood and other natural fibers. In these compounds, the additive improves the mechanical properties (rigidity, bending strength, impact strength) and reduces water absorption. A good homogeneity is achieved in polyamide/polyethylene blends. The extremely high maleic acid anhydride content also results in ideal flow properties, making the product highly effective.

### **Recommended Levels**

1-4 % additive (as supplied) based upon the total formulation, depending on the fiber content 30 % additive (as supplied) based upon the polyethylene content in polyamide/polyethylene blends

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

### **Incorporation and Processing Instructions**

It is vital that the product is added to the main feed of the compounding machine.

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