

# RHEOBYK-7405

Aromatic- and tin-free rheology additive for solvent-free and solvent-borne systems to enhance the rheological properties in conjunction with organophilic phyllosilicates and hydrophilic fumed silica.

## Product Data

### Composition

Solution of polyhydroxycarboxylic acid amides

**Aromatic-free**  
**Tin-free**

### Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Active substance: 52 %  
Density (20 °C): 1.00 g/ml  
Solvents: Polypropylene glycol 600  
Flash point: > 100 °C

### Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit [www.byk.com](http://www.byk.com) for further information.

### Storage and Transportation

Separation or turbidity may occur. Mix well before use. Product efficiency is not influenced.

## Applications

### Coatings Industry

#### Special Features and Benefits

RHEOBYK-7405 is used as a thixotropy-enhancing additive in solvent-free and solvent-borne systems which contain organophilic phyllosilicates or pyrogenic fumed silica. The additive reinforces the three-dimensional network structures of the phyllosilicates or fumed silica through additional bridges, thereby enhancing the thixotropy. For this reason, it achieves sufficiently high anti-sagging properties with improved leveling, even with low quantities of phyllosilicates or fumed silica. A considerable thixotropy enhancement is noticeable both in clear coats as well as in pigmented systems.

#### Recommended Use

Architectural coatings	<input checked="" type="checkbox"/>
Floor coatings	<input checked="" type="checkbox"/>
General industrial coatings	<input checked="" type="checkbox"/>
Wood and furniture coatings	<input type="checkbox"/>
Protective coatings	<input type="checkbox"/>

☒ especially recommended ☐ recommended

### Recommended Levels

10-40 % additive (as supplied) based on the organophilic phyllosilicates or pyrogenic fumed silica.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

### Incorporation and Processing Instructions

RHEOBYK-7405 can be added to the formulation before or after dispersion of the organophilic phyllosilicates or pyrogenic fumed silica whilst stirring.

### Special Note

RHEOBYK-7405 is effective only in combination with organophilic phyllosilicates and hydrophilic types of fumed silica.

## Adhesives & Sealants

### Special Features and Benefits

RHEOBYK-7405 is used as a thixotropic-enhancing additive in solvent-free and solvent-borne epoxy resin and acrylate resin systems which contain organophilic phyllosilicates or pyrogenic fumed silica. The additive reinforces the three-dimensional network structures of the phyllosilicates or fumed silica through additional bridges, thereby increasing the thixotropy of the system. For this reason, it achieves high anti-sagging properties with improved leveling, even with low quantities of phyllosilicates or fumed silica. RHEOBYK-7405 enables hydrophilic fumed silica or phyllosilicates to be used alone in 2-component epoxy systems.

### Recommended Levels

10-40 % additive (as supplied) based on the organophilic phyllosilicates or pyrogenic fumed silica.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

### Incorporation and Processing Instructions

RHEOBYK-7405 can be added to the formulation before or after the incorporation of the organophilic phyllosilicates or pyrogenic fumed silica whilst stirring.

### Special Note

RHEOBYK-7405 is effective only in combination with organophilic phyllosilicates and hydrophilic types of fumed silica.



Additive Guide



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