

# **BYK-A 501**

Silicone-free air release additive for unsaturated polyester resins and particularly for polyurethane and epoxy systems.

### **Product Data**

#### Composition

Solution of polyolefin

### **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.89 g/ml Refractive index (20 °C): 1.500 Flash point: 46 °C Hazen color number: < 200 Turbidity: < 10 TE/F

### **Applications**

## **Ambient Curing Systems**

### **Special Features and Benefits**

BYK-A 501 is a highly effective air release additive for virtually all unsaturated polyester resins and processing techniques and is also recommended for epoxy resin systems.

#### **Recommended Use**

Particularly recommended for unsaturated polyester resins and epoxy resins, gel coats and casting systems.

#### **Recommended Levels**

0.1-0.5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

### **Incorporation and Processing Instructions**

Stir in the resin before adding other components. In some resins, air release additives may cause haze in the finished part.

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Data Sheet Issue 08/2021







**BYK-Chemie GmbH**P.O. Box 10 02 45
46462 Wesel
Germany
Tel +49 281 670-0
Fax +49 281 65735

info@byk.com www.byk.com ADD-MAX®, ADD-VANCE®, ADJUST®, ADVITROL®, ANTI-TERRA®, AQUACER®, AQUAMAT®, AQUATIX®, BENTOLITE®, BYK®-DYNWET®, BYK®-MAX®, BYK®-SILCLEAN®, BYKANOL®, BYKETOL®, BYKIET®, BYKOZBLOCK®, BYKOPLAST®, BYKUMEN®, CARBOBYK®, CERACOL®, CERAFAK®, CERAFLOUR®, CERAMAT®, CERATIX®, CLAYTONE®, CLOISITE®, DISPERBYK®, DISPERPLAST®, FULACOLOR®, FULCAT®, GARAMITE®, GELWHITE®, HORDAMER®, LACTIMON®, LAPONITE®, MINERAL COLLOID®, MINERPOL®, NANOBYK®, OPTIBENT®, OPTIFLO®, OPTIGEL®, POLYAD®, PRIEX®, PURE THIX®, RECYCLOBLEND®, RECYCLOBSTORB®, RECYCLOSTAB®, RHEOBYK®, RHEOCIN®, RHEOTIX®, SCONA®, SILBYK®, TIXOGEL®, VISCOBYK® and Y 25® are registered trademarks of the BYK group.

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This issue replaces all previous versions.