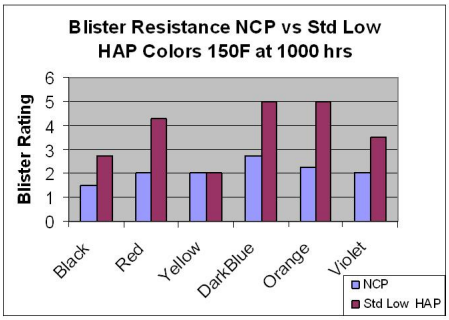
Technical Datasheet

INEOS Composites

MAXGUARD™ NCP Premium Gelcoat Colors

MAXGUARD NCP Color gelcoats bring the best all around performance to the world of exceptionally high weathering marine gelcoats. INEOS Composites's Patent-Pending Boat MACT Compliant technology far out-performs traditional marine gelcoats in gloss and color retention in the demanding marine environment. In addition, MAXGUARD NCP gelcoats provide exceptional blister and blush resistance without sacrificing crack resistance or the spray-application properties demanded by the world's premium boat-builders.

Outstanding Weathering and blister resistance
Boat MACT Compliant
New Jet Black version and rich blush resistant colors that have Exceptional Repair Properties and Sprayability
Superb flexibility



Typical Properties

Property(1) at 25 °C/77° F	Value	Unit
Viscosity, RVT 4@20 rpm	4700	cps
Thixotropic Index, RVF 4@5/50rpm	6	
Gel Time, 1.8% MEKP-9(2)	17	minutes
HDT of gelcoat base (4hr @ 71 °C postcure)	66	
Film Cure Rate, 1.8% MEKP-9	60	minutes

(1) Properties are typical values based on material tested in our laboratories. Typical values

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should not be construed as a guaranteed analysis of any specific lot or as specification items. (2) Registered trademark of Syrgis Performance Chemicals.

Certificates and approvals

The manufacturing, quality control and distribution of products, by INEOS Composites, are complying with one or more of the following programs or standards: ISO 9001, ISO 14001 and OHSAS 18001.

Handling and use

For good working practices, see INEOS Composites "Gelcoat Handling Guide". This product is recommended to be stored at between 18-25°C away from direct sunlight. The gelcoat must be gently mixed before use. Temperature of workshop, raw materials and tools should be 18 - 25°C and relative humidity below 70%. The commercial warranty period for this product, provided storage at recommended conditions, is 90 days from shipment.

All other conditions being equal, higher storage temperatures will reduce product stability and lower storage temperatures will extend product stability.

Notice

All information presented herein is believed to be accurate and reliable, and is solely for the user's consideration, investigation and verification. The information is not to be taken as an express or implied representation or warranty for which INEOS Composites assumes legal responsibility. Any warranties, including warranties of merchantability, fitness for use or non-infringement of intellectual property rights of third parties, are herewith expressly excluded.

Since the user's product formulations, specific use applications and conditions of use are beyond the control of INEOS Composites, INEOS Composites makes no warranty or representation regarding the results which may be obtained by the user. It shall be the sole responsibility of the user to determine the suitability of any of the products mentioned for the user's specific application.

INEOS Composites requests that the user reads, understands and complies with the information contained herein and the current Material Safety Data Sheet.