

NOURYBOND[®] 356

Adhesion Promoter

DESCRIPTION

Nourybond 356 adhesion promoter is a modified polyamidoamine PVC plastisol adhesion promoter intended for use in automotive sealants, underbody coatings and anti-chip primers. It is designed to provide adhesion to electrode deposition primers used in the manufacture of automobiles and larger vehicles such as trucks and buses.

Recommended usage level at 0.5-2.0%.

TYPICAL PROPERTIES

Property	Value	Unit	Method
Appearance	Clear, amber liquid		
Colour	≤12	Gardner	ASTM D 1544-80
Viscosity @ 25°C	1.0-4.5	Pa.s	DIN 53019-1
Amine Value	185-200	mg KOH/g	Perchloric acid titration
Recommended Use Level	0.5-2.0	wt %	In PVC plastisol formulation

ADVANTAGES

- Allows for 130°C cure
- Low viscosity polyamidoamine
- Good rheology allows for use over broad application.
- Provides adhesion to a wide variety of automotive electro deposition primers

APPLICATIONS

- Underbody coating and sealer
- Non Visible seam sealer

SHELF LIFE

At least 24 month from the date of manufacture in the original sealed drum at cool and dry place

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Nourybond 356 adhesion promoter.

TYPICAL CURE SCHEDULE

30 min @ 130°C

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EVONIK OPERATIONS GMBH

Business Line Crosslinkers
Paul-Baumann-Str. 1
45764 Marl
Germany

www.evonik.com/crosslinkers

Product Information: APCSE@evonik.com

Sample Request: APCSE@evonik.com

EVONIK CORPORATION

Business Line Crosslinkers
7001 Hamilton Boulevard
Trexlerstown, PA 18087
USA

CrosslinkersProinfo@evonik.com

Crosslinkers-Samples@evonik.com

EVONIK SPECIALTY CHEMICALS (SHANGHAI) CO., LTD.

Business Line Crosslinkers
55, Chundong Road
Xinzhuang Industry Park
Shanghai, 201108
China

CL-Asiainfo@evonik.com

CL-Asiainfo@evonik.com

