

# **BYK-1610**

Silicone-containing defoamer for aqueous coatings and adhesives. Preferably used in emulsion systems with a PVC of 35–70. Cost-effective alternative to mineral oil defoamers.

### **Product data**

#### Composition

Emulsion of hydrophobic solids, emulsifiers and foam-destroying polysiloxanes

Contains no alkylphenol ethoxylates

### **Typical properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 1.01 g/ml Non-volatile matter (10 min, 150 °C): 17 % Carrier: Water

### **Storage and transportation**

Storage and transport between 0 °C and 40 °C. Temperature-sensitive emulsion. If the temperature has exceeded or fallen below the recommended range, the product has to be tested and, if necessary, be re-emulsified at room temperature.

## **Applications**

### **Coatings industry**

### **Special features and benefits**

BYK-1610 is a silicone defoamer that can replace mineral oil defoamers in many applications (emulsion paints and plasters, gloss and semi gloss paints). For use within a PVC range of 35–70.

### **Recommended levels**

0.1–0.5 % additive (as supplied) based upon total formulation, in exceptional cases up to 0.8 %.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

#### **Incorporation and processing instructions**

Normally 2/3 of the amount of defoamer is added to the mill base, 1/3 to the let-down or the finished paint.

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#### **Adhesives and sealants**

### Special features and benefits

BYK-1610 is more effective than BYK-1615 and can be used in all aqueous emulsion adhesives as a defoaming agent.

#### **Recommended levels**

0.05–0.5 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

### Incorporation and processing instructions

The additive can be added at any time during the production process at low to moderate shear forces.









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This issue replaces all previous versions.