

# **BYK-A 535 T**

Silicone-free air release additive for solvent-borne and solvent-free epoxy and polyurethane systems.

# **Product data**

## Composition

Solution of foam-destroying polymers, silicone-free

# **Typical properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.86 g/ml Refractive index (20 °C): 1.475

# Special note

Technical grade, not suitable for applications with food contact.

# **Applications**

## **Thermosets**

# **Special features and benefits**

Air release additive to prevent foam and bubbles during the manufacture and application of thermoset systems. It is particularly suitable for use in roof waterproofing and casting resins based on polyurethanes or epoxy resin systems.

# **Recommended levels**

0.1–1 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

# Incorporation and processing instructions

Stir into the resin before adding other components. It is also possible to add the additive to finished systems.

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#### **Adhesives and sealants**

# Special features and benefits

BYK-A 535 T is a defoamer for all solvent-borne and solvent-free adhesives and sealants. Particularly recommended for systems that are based on polyurethane and epoxy resins. BYK-A 535 T may cause cloudiness in transparent systems.

#### **Recommended levels**

0.1–1 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

## Incorporation and processing instructions

Stir into the resin before adding other components.

# **Coatings industry**

# **Special features and benefits**

BYK-A 535 T is particularly suitable for solvent-free systems such as polyurethane and epoxy coatings. It prevents air bubbles and pinholes. BYK-A 535 T may cause cloudiness in transparent systems.

## Recommended use

Marine coatings	
Protective coatings	
General industrial coatings	
Floor coatings	
especially recommended recommended	

## **Recommended levels**

0.1–1 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series.

# Incorporation and processing instructions

To achieve optimal defoaming, the defoamer should be added already to the mill base. If incorporating at a later stage, sufficiently high shear forces must be applied to ensure a good distribution and to prevent cratering.









BYK-Chemie GmbH
Abelstraße 45
46483 Wesel
Germany
Tel +49 281 670-0
Fax +49 281 65735

info@byk.com www.byk.com ADD-MAX®, ADD-VANCE®, ANTI-TERRA®, AQUACER®, AQUAMAT®, AQUATIX®, BENTOLITE®, BYK®, BYK®-AQUAGEL®, BYK®-DYNWET®, BYK-MAX®, BYK®-SILCLEAN®, BYKANOL®, BYKCARE®, BYKETOL®, BYKIET®, BYKO2BLOCK®, BYKONITE®, BYKOPLAST®, BYKUMEN®, CARBOBYK®, CERACOL®, CERAFAK®, CERAFLOUR®, CERAMAT®, CERATIX®, CLAYTONE®, CLOISITE®, DISPERBYK®, DISPERPLAST®, FULACOLOR®, FULCAT®, GARAMITE®, GELWHITE®, HORDAMER®, LACTIMON®, LAPONITE®, MINIERPOL®, NANOBYK®, OPTIBENT®, OPTIFLO®, OPTIGEL®, POLYAD®, PRIEX®, PURABYK®, PURE THIX®, RECYCLOBLEND®, RECYCLOSSORB®, RECYCLOSTAB®, RHEOBYK®, RHEOCIN®, RHEOTIX®, SCONA®, SILBYK®, TIXOGEL® and VISCOBYK® are registered trademarks of the BYK group.

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This issue replaces all previous versions.