

# VISCOBYK-5120

Low volatile viscosity depressant for PVC plastisols. All-purpose.

## Product data

### Composition

Blend of carboxylic acid esters and wetting and dispersing components

### Typical properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.88 g/ml  
Solidification point: < -5 °C  
Flash point: > 140 °C  
Refractive index (20 °C): 1.460

### Storage and transportation

Separation or turbidity may occur at temperatures below 0 °C.  
Warm to 20 °C and mix well.

## Applications

### PVC plastisols

#### Special features and benefits

The additive reduces the viscosity in PVC plastisols and is recommended for universal use in all systems.

#### Recommended levels

1–7.5 % additive (as supplied) based on the PVC resin, in exceptional cases up to 10 %.

The above recommended levels can be used for orientation. The optimum dosage should be determined by application-related test series. .

#### Incorporation and processing instructions

The additive may be added during the plastisol manufacturing process or shortly prior to processing.



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This issue replaces all previous versions.